



## ECONoline Organization Newsletter June/July 1987

Off the ground and on the run. Much to Jay's and my surprise, this **E**con**0** thing has taken off. Jay's assorted contacts have had a very high percent return rate, our one published ad has paid for itself, and all the responses have been very enthusiastic. We have members from all over the U.S., a good mix of restore vs. customize, old vs. young, and (not to sound sexist, but I <u>was</u> surprised) a few women. It's GREAT! Now to make it work in a tangible feshion.

For starters, Jay and I figured that we each have our own personal 10-most-wanted-parts-list. These are things that each of us needs to get our little babies restored to the Nth degree, optioned to the Nth degree, or, for some people, running. These lists change with time, and vary from person to person, region to region. As an example, Jay and I sat down and tried to come up with ten (in our subjective opinion) of the rarest Econoline goodies. These items are rare for different reasons. Most were options, some were expensive and therefore not ordered often, and some were easily removed, broken, or worn out. As far as we know, none of these are available NOS. These ten are definitely not the only rare goodies, we're leaving out lots of other items, and, just because we list item 1 first, it's not the rarest on the list. It's the first one we thought of.

- 1. Tinted window glass. In window vans and pickups, this included the vent window and door window, the side glass and back door glass (vans), and the corner and rear glass (pickups). Also available (still is, aftermarket) and rare, although not necessarily part of the same package, was a tinted windshield with a darker tinted stripe across the top.
- 2. Day/night rearview mirror. These are listed as an option, but neither Jay nor I have seen one.
- 3. Pickup short tailgates. Due to poor design, Econoline tailgates in general collect water and rust out at the bottom edge, making good ones hard to find. This option allowed one to drop the gate all the way down and not hit the ground when backing into loading docks, etc.
- 4. Folding driver's seat. Different from the pull-out passenger swing seat, this was available to allow easier access to the battery. Looks and feels like a regular seat.
- 5. Instruction sticker for automatic. Jay and I have only seen one of these, but it went on the cover of the shift indicator, and told one how to use the old "green dot" automatic transmission.
- 6. Round head, pedestal mount side view mirrors. Standard for both vans and pickups, 1961-mid 1964(?); was optional on the right side for pickups. Something about the way Ford mounted all the low-mount mirrors, we've seen lots of old holes.

3. This tip comes from John Grasso, a member who lives on the East coast and has discovered that Econoline small six motor mounts apparently rust out back there. After not being able to find one, John made his own from U and L angle iron. A drawing is on the previous page. Being spoiled Californians, this suprised Jay and I, but we now realize how tough a time you folks back east have. Neither Jay nor I have seen a small six motor mount arm fail due to rust (incorrect V8 mounting-that's different) and those mounts are throw-away items easily available to us. Now there's two solutions: fabricate like John did, or have someone out west send you one. Parts and help! I love it!

Time for me to turn things over to Jay for a while. This month we'll start on those modifications we talked about in the application. One (if not the) most frequently asked questions we hear concerns the limitations of the light-duty rear axle and what to do about it. Jay 's article helps with that. The next article continues the production information, covering serial numbers, paint codes, and D.S.O. codes. We'll finish up with classifieds and a membership roster. I won't have room in each newsletter to include a new roster, so we'll give you the new members each newsletter and put out a comprehensive roster with the Feb/March newsletter (the last one for this "year"). Next month we'll try to cover a conversion to the 1967 dual master brake unit for the non-67 models, continue the production stuff, and then see how much room we have left for our other ideas. Here's Jay.

## INSTALLING A HIRAVY BUTY REAR ANDE IN THE 1961-1967 REDINDLINE

The standard light duty axle in the early Econolines leaves a bit to be desired in terms of reliability, ease of service, and choice of gear ratios. The most obvious choice for replacement comes from the Econoline itself, since a heavy duty axle was offered from 1963 to 1967 as an option. This unit is the well known Ford 9-inch axle, so called because of the diameter of the ring gear. By comparison, the ring gear of the light duty axle is 7 inches in diameter. This is a true bolt in swap and a very wide range of gear ratios is available, at least 2.50:1 to 4.57:1, whereas the light duty axle was only available in 3.50:1 or 4.00:1. For the small six engines, 3.25 to 3.50:1 seems about right, depending on your needs (smaller for freeway; taller for loads and town). For the big six engine or V8 conversions, 3.00:1 to 3.25:1 seems 0K.

The 9-inch axle is easily identified since it has no rear access cover. Instead, the entire gearset unbolts as a unit and is removed from the front of the housing. Gearsets from almost any Ford or Mercury passenger car or light truck from 1957 to the late 1970's will fit, the only exception being some of the high performance or truck gearsets which had 31 spline axle shafts. The standard axles had 28 splines. While the housing is unique to the Econoline only, axle shafts and bearings will interchange with some passenger cars as well.

The installation details vary from year to year depending on the engine size and transmission which will be used.

For the 1961 and 1962 Econoline a bolt in driveshaft is not available. A custom driveshaft can be made up by most machine shops. Perhaps a better solution is to install the 1963-64 transmission. This is a much stronger gearbox and is synchronized into first gear. This transmission has a fixed yoke instead of the slip joint that the 61-62 box has. The driveshaft for this combination is the one from the 1963-64 Heavy-Duty model. Other parts needed for the conversion are the U-bolts, rear brakes and drums from the Heavy-Duty axle and the correct speedometer driven gear for the axle ratio used.

For the 1963-64 Econoline simply bolt in the heavy axle with the parts listed

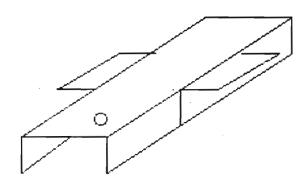
but few mirrors. Chrome of this shape is even tougher to find.

- 7. Deluxe Club Wagon blue or tan padded dash. Padded dashes in general kinda took it in the shorts, being in a place that gets baked, things set, spilled, or melted on them. To cap it off, there just weren't many blue or tan ones made.
- 8. Defuxe wheel covers. Styles of these varied from year to year, apparently, and some were the same as some passenger cars. The one specific one we're sure of is the 1965 defuxe pickups and vans used the Falcon car spinner hubcap in both 13 and 14 inch sizes.
- 9. Dagenham 4-speed transmission. Everyone knows about this one because the repair books (even Chilton's) devote space to these. Both the transmission and the linkage seemed to give problems, so, often they've been replaced with 3-speed transmissions.
- 10. Anything from a Mercury Econoline. Definitely a regional problem here, but also a production numbers and rusty death problem. Jay recently figured out that Mercury of Canada produced some Econoline-shaped vans. One is rumoured to be running around the Bay Area here, but Jay and I haven't seen it. Any of the items that make one different from a regular Econoline would be rare in our judgement.

The nice thing about 10 most wanted lists is that they convert easily into Parts Wanted classified ads. See the Econoline Classifieds for three examples, and send me yours. Parts is the reason we're here!

Another reason we're here is to help each other out. I thought I'd try to toss out a few tips that Jay and I have found, or that members have sent in, each month. Here's three.

- 1. Something that I found on my pickup and on another pickup in a yard, both of which were owned by Pacific Gas & Electric (PG&E), a northern California utility. Seems their mechanics also found that the nuts that hold the belly pans (that piece of sheet metal that runs between the bottom of the radiator and the bottom front of the truck for cooling purposes) on tweak off after only so many removals. Their solution was to use some of the speed nuts like those used on the radiator support bracket instead of reaching through the grill, brazing the nut back on, or plain old discarding the pan.
- 2. Jay and I have known for a while that the bushings where the shift rods go through the frame bulkheads are usually kaput and create a hair-raising screech when bare rods scrape bare metal when shifting. What we didn't know, and that Jay recently discovered, is that the bushing in the bulkhead for the emergency brake and, in automatics, the kickdown, is the same and is rarely worn through.



JOHN'S MOTOR MOUNT

above using the Heavy- Duty driveshaft from a 63-64 truck with the same transmission.

For the 1965-67 Econoline it is also a matter of simply bolting in the heavy duty parts. The driveshaft must be from a truck with the 170 engine. See the driveshaft chart below.

The driveshaft must be from a truck with the same transmission as the truck it is being installed in as the length is different for 3 speed, 4 speed, and automatic ones.

#### Econoline Driveshafts:

Year/Engine	Trans	Duty	Front Yoke	Rear Yoke	Ref.#
1961-62/144,170	3-speed	Light	slip	small	1
1963-64/144,170	3-speed	Light	smali	small	2
	3-speed	Heavy	smali	large	3
	4-speed	Light	smali	small	4
	4-speed	Heavy	smali	large	5
1964/170	Auto	Light	smaii	small	6
	Auto	Heavy	smaii	large	7
1965-67/170,200	3-speed	Light	smail	small	2
	3-speed	Heavy	smail	large	3
	Auto	Light	smail	small	6
	Auto	Heavy	smail	large	7
1965-67/240	3-speed	A11	iarge	large	8
	Auto	A11	iarge	large	9

### Driveshaft needed for H.D. axle:

Year/Engine	<u>Transmission</u>	<u>Ref. *</u>
1961-62/144,170	3-speed 1961-62	none; must fabricate
1961-62/144,170	3-speed 1963-64	3
1961-62/144,170	Auto 1964 only	7
1961-62/144,170	4-speed 1963-64	5
1963-64/144,170	3-speed	3
1963-64/144,170	4-speed	5
1963-64/144,170	Auto 1964 only	7
1965-67/170,200	3-speed 1965-67	3
1965-67/170,200	Auto 1965-67	7

### Speedometer Correction

On Ford vehicles it is a simple matter to change the speedometer calibration after changing gear ratio or tire size. The driven gear on the transmission end of the

speedometer cable is all that is required to be changed to obtain the correct reading. To change this gear, unbolt the speedo cable from the transmission. Pull. The gear (attached to the cable) and some oil will come out. Remove the gear from the cable by lifting on the clip located at the base of the gear, and sliding the gear off the end of the cable. Reinstall by reversing this process. The drive gear in the transmission does not need to be changed to make the correction. To determine the correct driven gear, one of the two formulas below should be used. If the speedometer was correct with the original gear ratio, use the first formula and round off to the nearest whole number to find the correct number of teeth on the driven gear. If the speedometer was incorrect or the original gear ratio was not known, install whatever gear is available and check the speedometer against one which is known to be correct. Use the indicated speed and the true speed in the second formula to determine the number of teeth on the driven gear. Again, round off to the nearest whole number.

- #1: # of teeth = (<u>original # of teeth) x (new gear ratio</u>)
  original gear ratio
- #2 # of teeth = (<u>original # of teeth) x (indicated speed</u>) true speed

## MODE PRODUCTION INDEEMATION

This month I'll continue with more information on decoding the mysterious Econoline data plates. Serial numbers, dates of production, paint codes, and interior trim codes will be covered. Once the numbers are out of the way, we will be able to get on with more neat things. I just want to get all the numbers out in the open so there is no doubt when we talk about a certain year or model.

The serial numbers are located in at least two places on the Econolines. The data plate on the drivers door frame (61-62) or door rear face (63-67) carries the number. If your data plate is missing, don't fret. On most 1961-65 vans and all pickups, the number is stamped on the shield for the right rear taillight (some early models were stamped on the left). On 1966-67 vans, the number is stamped on the top surface of the transmission tunnel. The number is also stamped on some (years?) vehicles under the front section of the engine box on the floor. The front piece must be removed to find it, and all the gool scraped away. The month and year of production can be determined from the serial number by comparing it to the tables below.

Paint codes are also located on the data plate. There were some variations on the names of some colors from year to year. Also, other colors could be special ordered. These will have no paint code and will have a 6-digit number in the DSO location on the data plate. The first two numbers are the district the vehicle was ordered from; the last four are the order number.

The interior trim code is located in the "body" space on the data plate for 1964-67 vehicles. A number designates standard vinyl upholstery and a letter is for the deluxe upholstery.

#### SERIAL NUMBERS

MODEL YEAR	MONTH	YEAR	NUMBERS
1961	OCT	60	100,001-109,999
	NOV		110,000-119,999
	DEC		120,000-129,999
	JAN	61	130,000-139,999

	FEB MAR APR MAY JUNE JULY AUG		140,000-149,999 150,000-159,999 160,000-169,999 170,000-179,999 180,000-189,999 190,000-199,999 200,000-204,999
1962	AUG SEPT OCT NOV DEC JAN FEB MAR APR MAY JUNE JULY AUG	62	205,000-209,999 210,000-219,999 220,000-229,999 230,000-239,999 240,000-249,999 250,000-259,999 260,000-269,999 270,000-279,999 280,000-289,999 290,000-309,999 310,000-319,999 320,000-324,999
1963	AUG SEPT OCT NOV DEC JAN FEB MAR APR MAY JUNE JULY AUG	62 63	325,000-329,999 330,000-339,999 340,000-349,999 350,000-359,999 360,000-369,999 370,000-379,999 380,000-389,999 400,000-409,999 410,000-419,999 420,000-429,999 430,000-439,999
1964	AUG SEPT OCT NOV DEC JAN FEB MAR APR MAY JUNE JULY AUG SEPT	63	445,000-449,999 450,000-459,999 460,000-469,999 470,000-479,999 480,000-489,000 490,000-509,999 510,000-519,999 520,000-529,999 530,000-539,999 540,000-549,999 550,000-559,999 570,000-579,999
1965	AUG SEPT OCT	64	580,000-587,999 588,000-599,999 600,000-611,999

	NOV DEC JAN FEB MAR APR MAY JUNE JULY AUG	65	612,000-623,999 624,000-635,999 636,000-647,999 648,000-659,999 660,000-671,999 672,000-683,999 684,000-695,999 708,000-707,999 720,000-731,999
1966	AUG SEPT OCT NOV DEC	65	732,000-745,999 746,000-759,999 760,000-773,999 774,000-787,999 788,000-801,999
	JAN FEB MAR APR MAY JUNE JULY AUG	66	802,000-815,999 816,000-829,999 830,000-843,999 844,000-857,999 856,000-871,999 872,000-885,999 886,000-899,999 900,000-913,999
1967	AUG SEPT OCT NOV DEC	66	A00,000-A13,999 A14,000-A27,999 A28,000-A41,999 A42,000-A55,999 A56,000-A69,999
	JAN FEB MAR APR MAY JUNE JULY AUG SEPT OCT	67	A70,000-A83,999 A84,000-A97,999 A98,000-B11,999 B12,000-B25,999 B26,000-B39,999 B40,000-B53,999 B54,000-B67,999 B68,000-B81,999 B82,000-B95,999

# INTERIOR TRIM CODES- 1964-67 only

- 2 Blue vinyl
- Green vinyl
- 3 4 Beige vinyl
- 5 B Red vinyl
- Blue woven plastic and Blue vinyl Green woven plastic and Green vinyl Beige woven plastic and Beige vinyl Red woven plastic and Red vinyl C
- D
- E

# PAINT CODES

YEAR	PAINT CODE	COLOR
1961  * Two tone paint Corinthian White.	A B D J L M S V X scheme was available - an	Raven Black Caribbean Turquoise Starlight Blue Montecarlo Red Holly Green Corinthian White Mint Green Academy Blue Goldenrod Yellow y standard color may be combined with
1962	A B C E F G J L M T V	Raven Black Caribbean Turquoise White Medium Blue Metallic Baffin Blue Chrome Yellow Rangoon Red Holly Green Corinthian White Honey Beige (Sandshell Beige) Academy Blue Goldenrod Yellow
Two tone - see note	**	Goldenia Jenow
1963	A B E J L M T V K S Y G	Raven Black Caribbean Turquoise Viking Blue (Medium Blue Metallic) Rangoon Red Holly Green Corinthian White Sandshell Beige Academy Blue Driftwood (Gray) Mint Green Glacier Blue Chrome Yellow
Two tone - see note	under 1961	
196 <del>4</del>	A E E J L M T V K	Raven Black Caribbean Turquoise Viking Blue Rangoon Red Holly Green Corinthian White (Wimbledon White) Sandshell Beige (Bengal Tan, Navajo Beige) Academy Blue Driftwood (Gray)

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S
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                                            Mint Green (Pagoda Green)
                                            White (Pure White)
                                            Chrome Yellow
                  Ÿ
                                            Glacier Blue (Skylight Blue)
Two tone available with Corinthian White combined with any
standard color except Chrome Yellow or Pure White.
1965
                                            Raven Black
                  В
                                            Caribbean Turquoise
                  Ċ
                                            Pure White (Special White - RP0)
                  G
                                            Chrome Yellow
                                            Rangoon Red
                  K
                                            Navajo Beige (Tan)
                  L
                                            Holly Green
                  M
                                            Corinthian White (Wimbledon White)
                                            Lt. Peacock (Tropical Turquoise)
                  £1
                  P
                                            Palomino Metallic
                  Ų
                                            Chrome Yellow
                   W
                                            Marlin Blue (Med. Blue)
                  3
                                            Poppy Red ** This color was used on the Deluxe.
                                            pickups but was not listed in the Ford literature,
                                            anyone know the official name or have more info
Two tone - see note under 1964
1966
                                            Raven Black
                  В
                                            Caribbean Turquoise
                  ũ
                                            Pure White
                  F
                                            Arcadian Blue (Lt. Blue)
                  G
                                            Chrome Yellow
                  Η
                                            Sahara Beige (Lt. Beige)
                   J
                                            Rangoon Red
                  Ĺ
                                            Holly Green
                  M
                                            Wimbledon White
                   W
                                            Med. Blue (Marlin Blue)
                  Y
                                            Med. Blue Metallic (Viking Blue)
                                            Lt. Blue
                                            Springtime Yellow (Lt. Yellow)
Two tone - see note under 1964
1967
                  Å
                                            Raven Black
                  В
                                            Frost Turquoise
                  C
                                            Pure White
                  E
                                            Med. Beige Metallic (Palomino)
                  G
                                            Chrome Yellow
                   J
                                            Rangoon Red
                  Ĺ
                                            Holly Green
                  M
                                            Wimbledon White
                  0
                                            Med. Blue Metallic
                  Ü
                                            Med. Green (Lunar Green)
                  6
                                            Lt. Beige (Pebble Beige)
                                            Dk. Blue (Harbor Blue)
                  8
                                            Springtime Yellow
Two tone - see note under 1964
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#### DISTRICT CODES (DSO) (DOMESTIC SPECIAL ORDER)

1961-62 vehicles will have a number stamped here only if the vehicle was special ordered. Regular production trucks will have a blank.

1963-67 vehicles will have a 2-digit district number for regular production vehicles and a 6-digit number for special order vehicles. On special orders, the first two numbers are the district, and the last four are the order number.

### DISTRICT CODES

12 Buffalo 34 Indianapolis 13 New York 35 Lansing 14 Pittsburgh 36 Louisville 15 Newark 37 Buffalo 16 Philadelphia 38 Pittsburgh 17 Washington 41 Chicago 21 Atlanta 42 Fargo 22 Charlotte 43 Rockford 61-66 23 Philadelphia 43 Milwaukee 67 24 Jacksonville 44 Twin Cities 25 Richmond 45 Davenport 26 Washington 51 Denver 27 Cincinati 52 Des Moines 28 Louisville 53 Kansas City 31 Buffalo 54 Omaha 32 Cleveland	61 62 63 64 65 71 72 73 74 75 81 83 84 85 89	Dallas Houston Memphis New Orleans Oklahoma City Los Angeles San Jose Salt Lake City Seattle Phoenix Ford of Canada Government Home Office Res. Amer. Red Cross Transport. Service Export
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#### **ECONOLINE CLASSIFIEDS**

Vanted: NOS or NORS: Vent window weather seals, front door weather seals, 6" round side view mirrors (chrome preferred), blue armrests, blue upholstery panels, 61-64 hubcaps (chrome preferred)(size?), blue full-length vinyl coated floor mat.

For sale: Ford sales lit. in good cond: 1962 vans, 1964 vans, 1964 pickups, 1967 (early) van/supervan/pickup, 1967 (late) van/supervan/pickup. Rough used parts: carb for 144 cid 6 cyl., chrome locking glove box door, painted locking glove box door, 1 pr. pickup tailgate arms w/ hinge brackets. Average (so-so) used parts: 1967 240 engine crossmember, 1 pr. vent window top pivots, 19,000 BTU Wards floor heater/defroster (fits E-100). All items above (?), \$1.00 ea. + shipping. Contact D.W. English (see roster).

**Willing to share**: 1966 shop manual on microfiche if I can get it reproduced. Contact Kathy Lucas (see roster).

**Wanted:** tinted window glass from front doors, clean tailgate, NOS vent window gasket, one or two Mustang/Torino 5-slot Rally wheels, blue padded dash, blue padded glove box door, unbroken '67 short van back-up light lenses, NOS molded cargo door seals, I pair new or good used amber front turn signal lenses, info/lit/pictures/parts relating to the Mercury version of the Econoline.

For sale/trade/whatever: let me know what you need and I'll try to find it for you if I don't already have it. Contact Jay Long (see roster).